



SECTION A-A

RELEASED  
2012-02-28

**NOTES:**

- 1) MATERIALS:  
RESIN: DERAKANE 470-36/411/510A40  
FIBRE: 9 oz = 9.7 oz 7781 WEAVE "S" GLASS  
18 oz = 18.0 oz ROVING "E" GLASS
- 2) FINISH: FINISH THIS SURFACE WITH DUPONT GREY PRIMER LE 3404-S/LE 1175-S
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 5.0 lbs
- 8) LAMINATE PER DART QSI 006. LAMINATION SCHEDULE PER THIS DRAWING
- 9) LAYUP USING DT8599 MOLD. WET LAYUP NO BAG/VACUUM
- 10) TRIM & DRILL PER DT8600. OPEN HOLES TO Ø0.172 (7 PL) AND Ø0.203 (3 PL) AS INDICATED
- 11) CONSTRUCTION:  
101-WHITE GLOSS GELCOAT #GEL 2330PAWK745 TO MIN THICKNESS OF 0.020  
102-9 oz ALL OVER  
103-18 oz ALL OVER  
104-18 oz REINFORCE FRONT FLANGE EXTENDING 2" ON SIDES  
105-9 oz ALL OVER  
106-PEEL PLY
- 12) MATTE TO HOLD DOWN CORNERS AS REQUIRED

**D2566 REAR LOCKER EXTENDER**

E	CHANGE SURFACE FINISH FROM 944W005 GELCOAT TO 2330PAWK745 GELCOAT, ZN A7-1. CHANGE FINISH FROM DUPONT HIGHBUILD GREY PRIMER 7704-S TO DUPONT PREMIER FILLER LE 3404-S/LE 1175-S, ZN A7-1. RE-ORDER NOTES.	DC	12.02.13
D	DRAWING TRANSFERED TO "B" SIZE FORMAT & UPDATED TO CURRENT STANDARDS. ZONE A4-2 DIM 21.25 WAS 20.75. REASON: SEE PAR 08-038. SHT 1 NOTES 7704S WAS 1144-S. REASON: SUPPLIER ADVISED 1144-S DISCONTINUED	AJS	08.12.01
C	REMOVE EPOCAST AND SURFACE FINISH	CP	02.04.04
B	CLARIFY MATERIAL, LAYUP AND TOOLING.	RF	02.02.01
A	NEW ISSUE	DS	01.09.19
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	HS	DRAWING NO. REV. E	
MFG. APPR.	DL	D2566 SHEET 1 OF 1	
APPROVED	MP	TITLE SCALE	
DE APPR.		206 REAR LOCKER EXTENDER NTS	
DATE	12.02.13	<small>COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	